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647.7361
Job Sheet 210854



Part No: 647.7361

Job Qty: 1 pcs

Part Name: T3H/P3H UPR CTR Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/24/20

Job Tracking No:

Due Date: 7/10/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 2020.04.01 AS PER DWG REV.E DD VERF:JFS IPP REV:B 2020.06.19 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/10/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S285349



Part: 647.7361

Job No: 210854

Serial No/Batch: S285349

Revision: REV.F

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/dad/285349/STC LoA RI

PKG-3-25 B4B

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	7/10/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
130	Packaging 3-1 - Stock - B4B	1 pcs	7/10/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
135	DC - 1 - B4B	1 pcs	7/10/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B

DAS
72
9-89

DAS
72
9-89

DAS
77
9-89

0702 0 E NNC

140 QC 21 - FG	1 pcs	7/10/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 9	DAS
				QC 21 - FG - 77	77
					9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7361

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7361

140 - (QC21- Final Inspection - Work Order Release)

016368

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228564
AN44-10A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5279271
MS21042L3	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5267766
MS27039-1-29	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5280216
NAS1149F0332P	Washer (AN960-10L)	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5277891
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258631
647.1406	Cutter Assembly (Upper)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5279991
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228829
647.7701	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258875
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5237720
AN44-12A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251259
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251071
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239635
MS21042-08	Use Ms21042L08	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	528111/5254890
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5279891
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5243890
NAS1149C0432R	Washer (AN960C416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5256376
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F18057-41
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	601.2045	1	21	0
	647.0112	2	114	0
	647.1406	1	1	0
	647.7701	2	47	0
	AN3-11A	2	122	0
	AN316C4R	2	71	0
	AN44-10A	2	46	0
	AN44-12A	2	29	0
	AN4C7A	2	186	0
	AN665-34R	2	78	0
	MS21042-08	2	0	0
	MS21042L3	7	870	0
	MS21042L4	2	2,140	0
	MS27039-08-13	2	167	0
	MS27039-1-29	5	50	0
	NAS1149C0432R	4	1,200	0
	NAS1149F0332P	15	1,599	0
	NAS1149F0532P	2	1,419	0
	NAS1149FN832P	4	1,760	0

Part Specifications

Specifications could not be found.